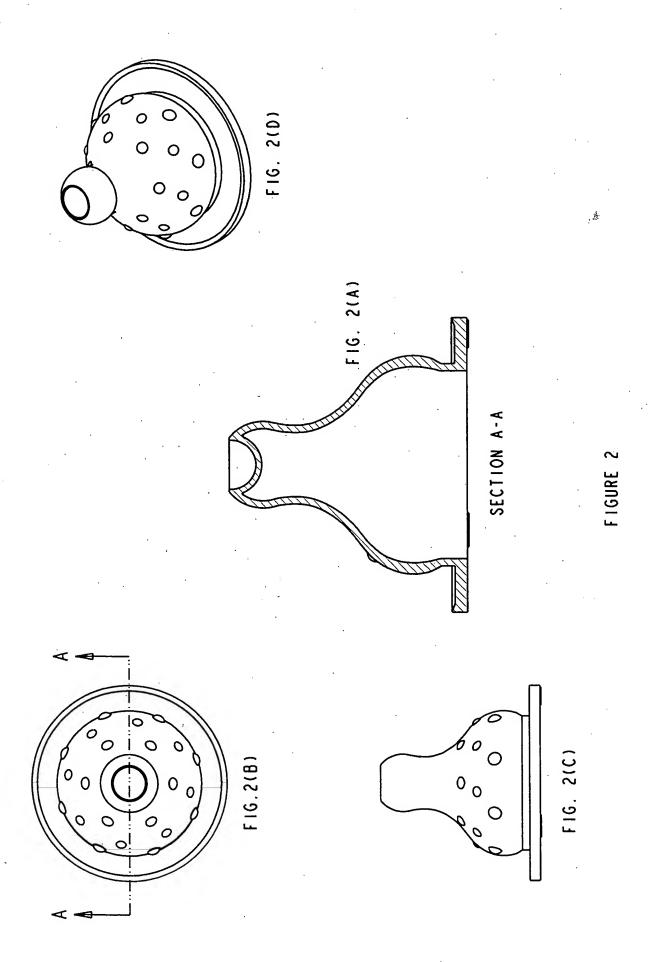
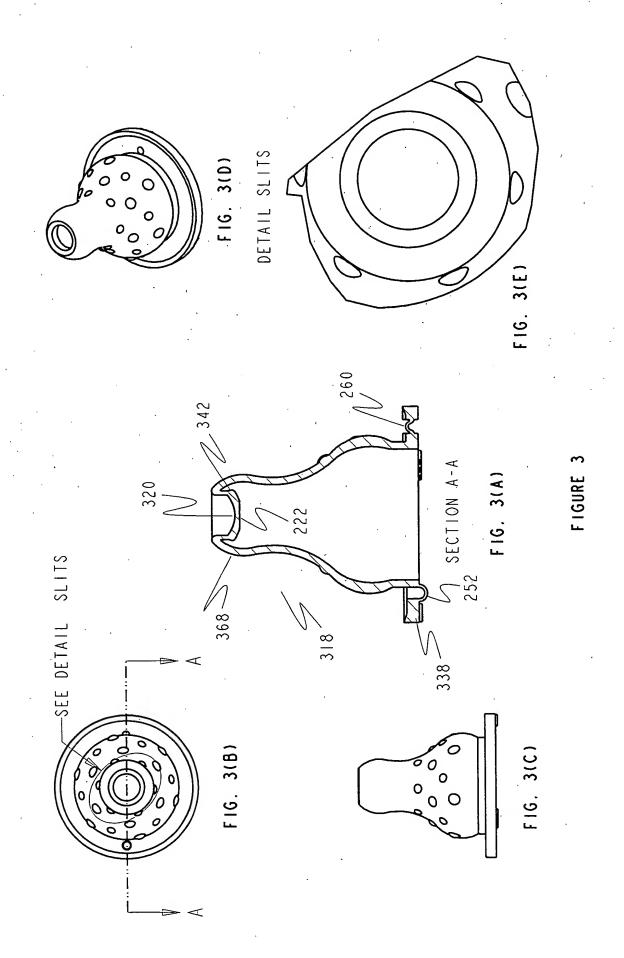
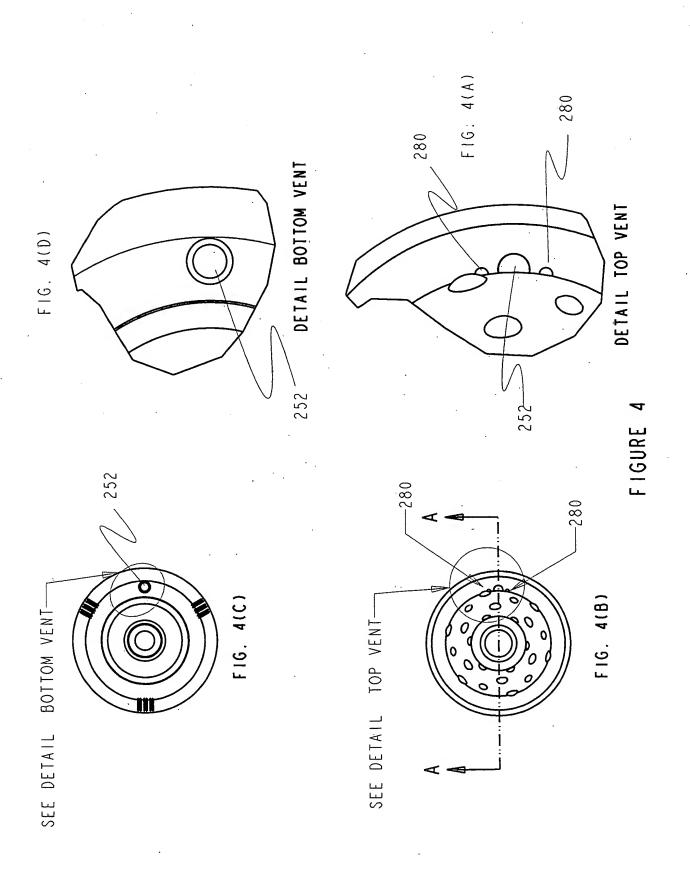
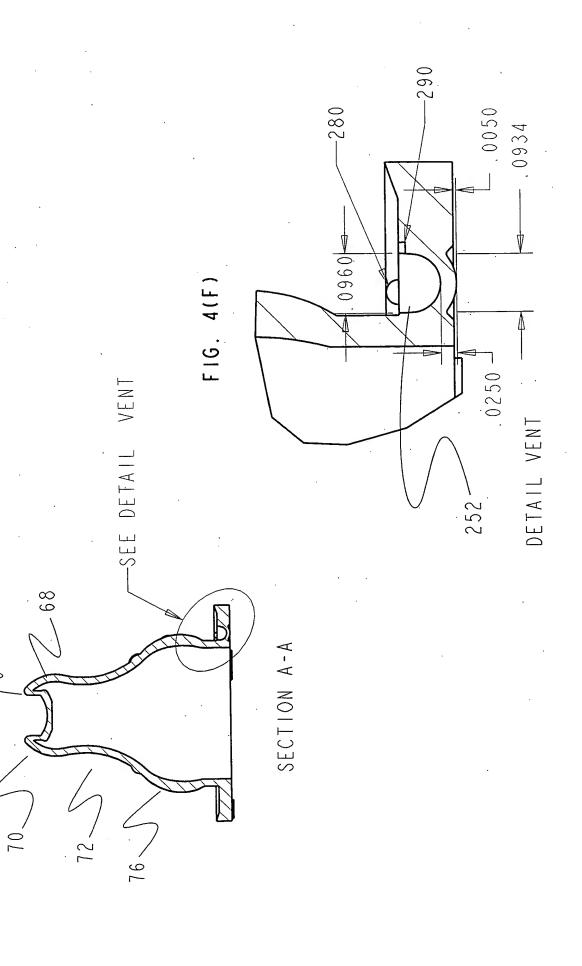
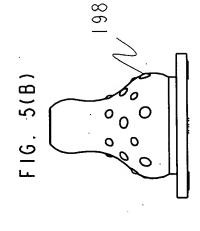
F1GURE 1



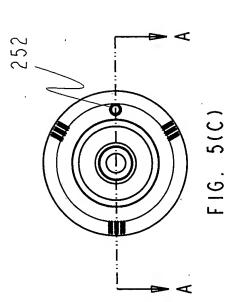


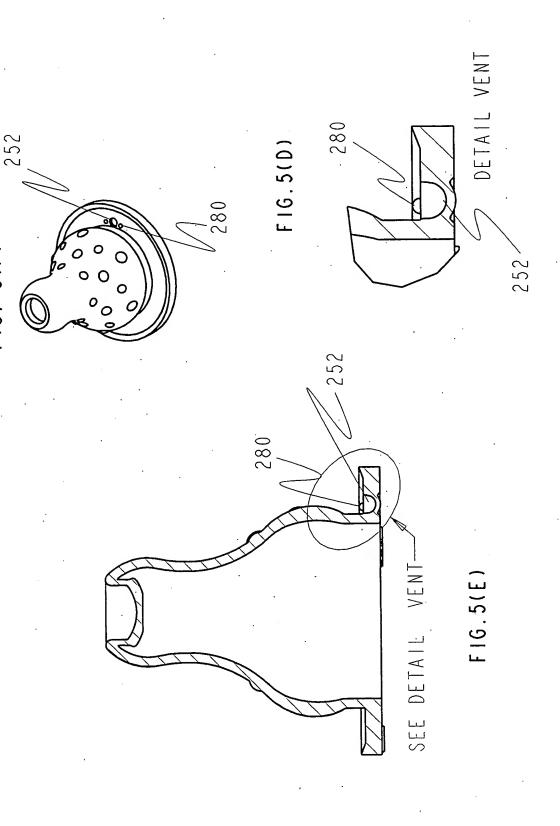




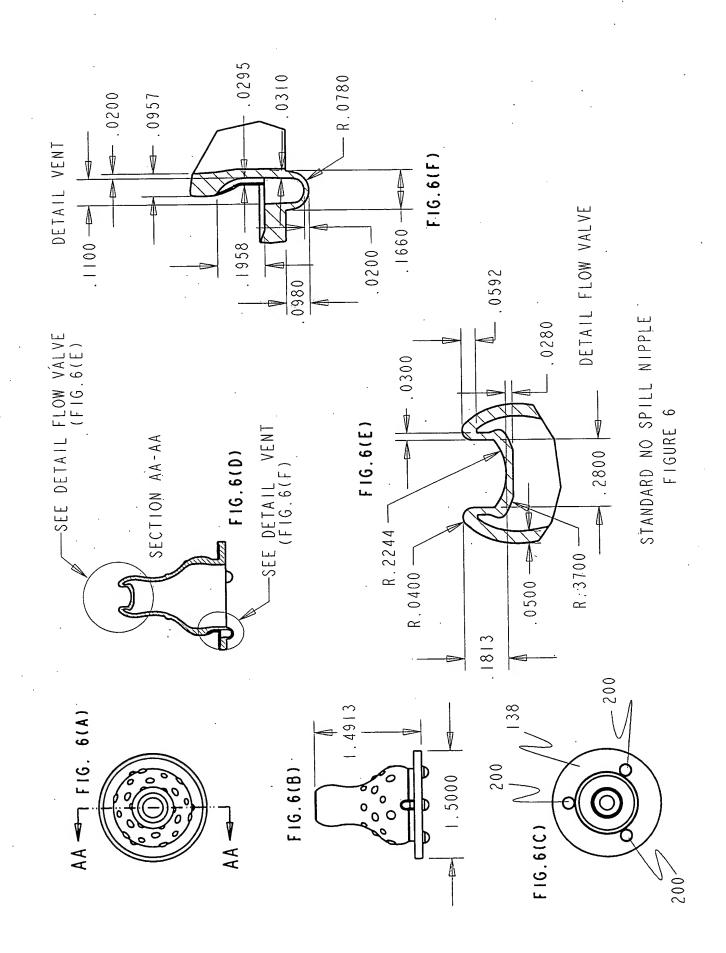


F16. 5(A)

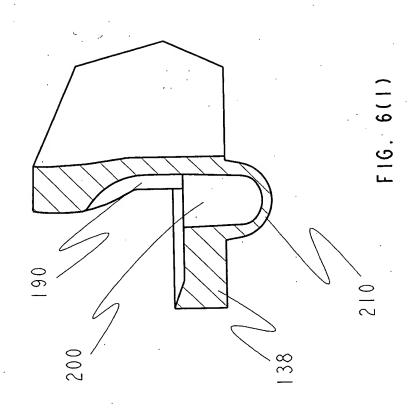




F1G. 5(F)



F1G. 6(H) NOTE: CUT 50% OF DIMPLE HEI HALF OF DIMPLE SHOULD BE CU 0 F16. 6(G)



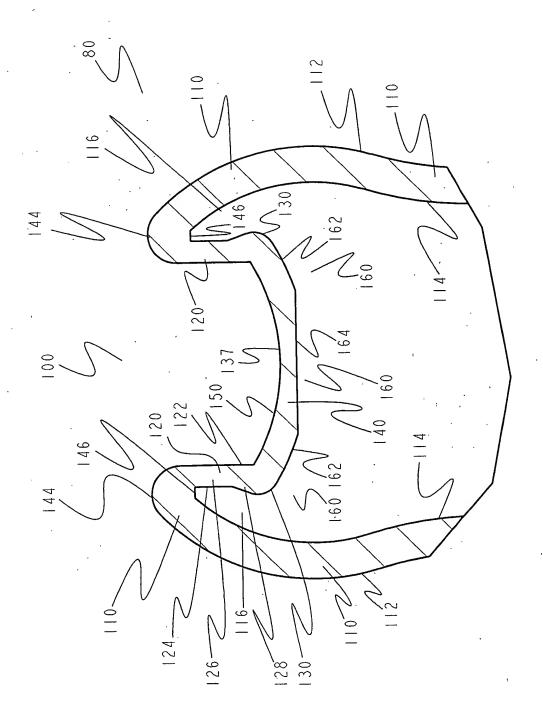
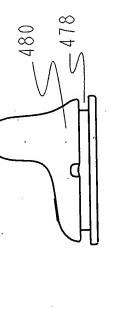


FIGURE 7

F1G. (8A)



F1G. (8D)

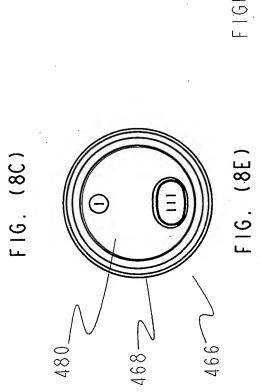
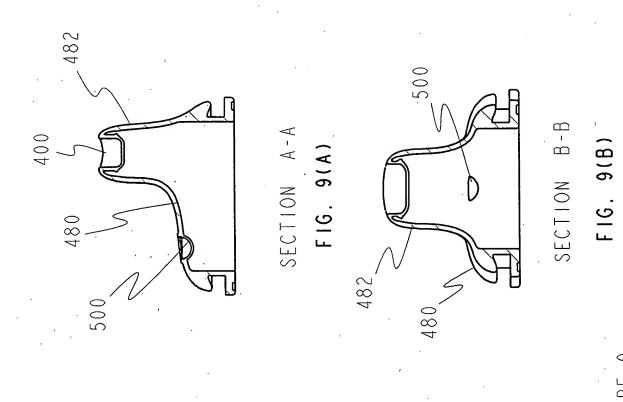
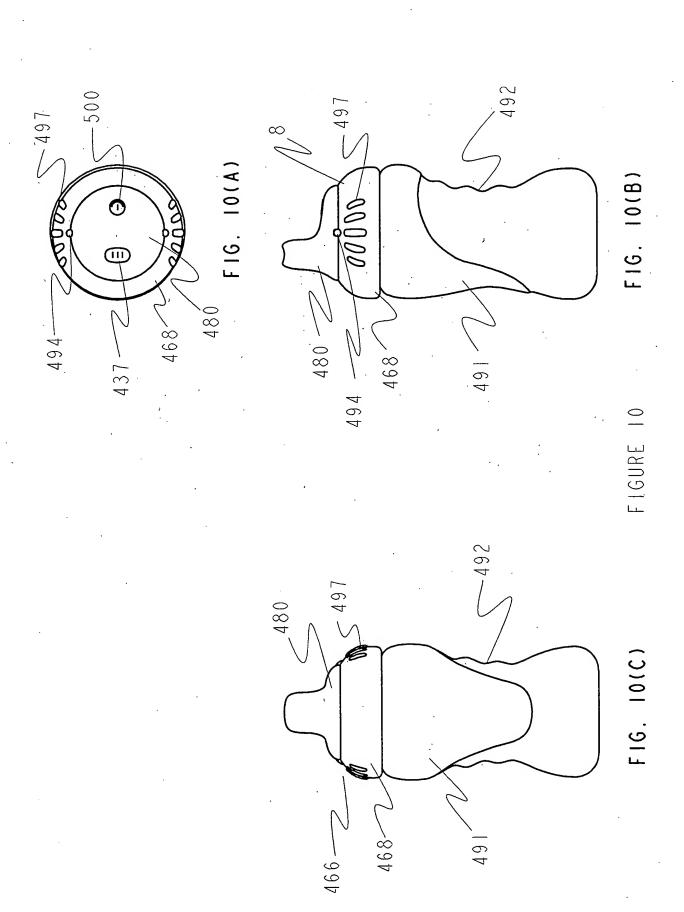


FIGURE 8







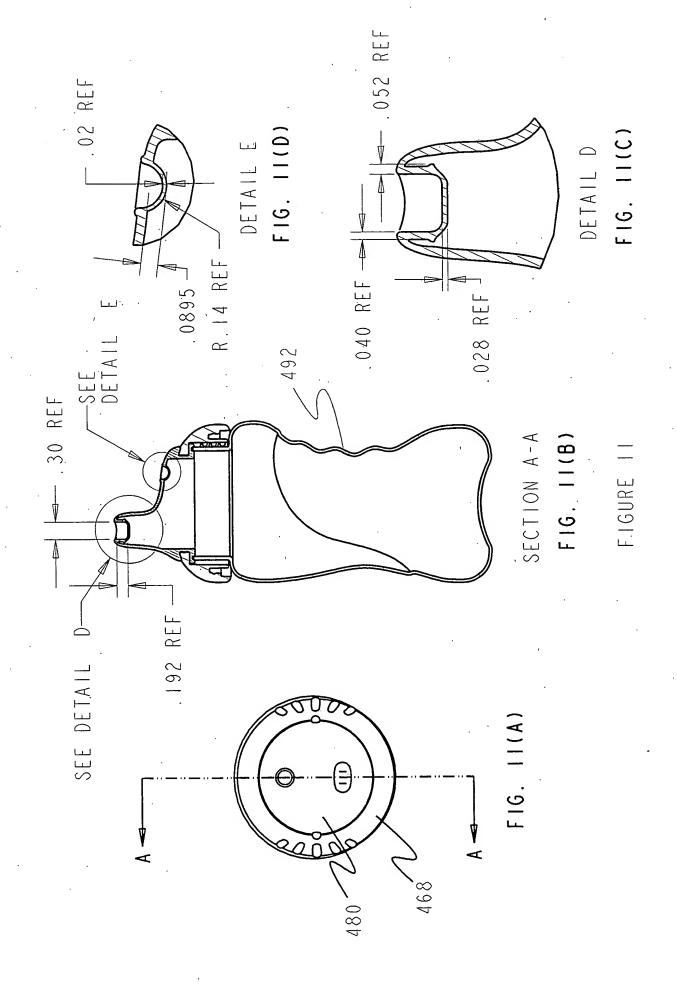


FIGURE 12